

## TRUCKS 1/4 TON AND 3/4 TON, LANDROVER

### ADDITION OF GREASE NIPPLES TO PEDAL CROSS SHAFTS

#### MODIFICATION INSTRUCTION

REFERENCE:- AOs in WM Nos 20974/1, 21027/1, 21028/1, 18969/2, 18863/5, 18971/4.

NOTE:- This instruction supersedes previous issues, all copies of which will be destroyed. There is no significant change.

#### SUMMARY

1. This instruction details the removal of the two machine bolts from the clutch and brake pedal cross shafts and replacing them with grease nipples to facilitate lubrication.

Estimated manhours to perform: 2.5

2. Priority: Group 2

3. Vehicles affected:

All subject vehicles.

4. Items affected:

Clutch and Brake Pedals  
Straight Headless Pins and Sleeve Bearings

5. Action required: By RAEME workshops authorized to carry out unit repairs in accordance with WKSP A 850.

6. Stores required: Available through normal channels.

Stock No	Designation	Qty
4730-66-019-7415	FITTING, LUBRICATION, hydraulic type, steel 90° angle 1/4 in UNF	2

#### DETAIL

7. Proceed as follows. Remove machine bolts (two) from pedal and bracket assemblies, clutch and brake, and replace with lubricating nipples vide para 6.

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